

## TECHNICAL DATA

 XeroSweet

<b>PRODUCT NAME:</b>	XeroSweet
<b>ICON FOODS PRODUCT CODE NUMBER:</b>	1701
<b>DESCRIPTION:</b>	XeroSweet® xylitol is a 5-carbon polyol that is 100% sweet as sugar. Xylitol occurs naturally in some berries, fruits and birch. With 60% of the calories of sugar, it is ideal for reduced calorie applications. It is non-cariogenic and low-glycemic. XeroSweet is absorbed more slowly than sugar and has a high digestive tolerance. Its flavor has a pronounced cooling sensation and sweetness that is synergistic with other polyols and high intensity sweeteners. Low hygroscopicity and high solubility contribute to its ease of use in a variety of foods including confections, ice cream, baked goods, jams and fruit preparations.
<b>COMPOSITION:</b>	Xylitol
<b>COUNTRY OF ORIGIN:</b>	China
<b>ALLERGENS:</b>	XeroSweet does not contain any commonly known sources of allergens. Labeling is not required under the FDA Food Allergen Labeling and Consumer Protection Act of 2004 or EU Directive 2007/68/EC
<b>KOSHER:</b>	XeroSweet is kosher certified.
<b>BSE:</b>	No animal derived ingredients are used in the production of XeroSweet.
<b>LABELING:</b>	XeroSweet complies with limits established for residual pesticides as per USP <561>. XeroSweet may be labeled as a “natural” ingredient under the regulations of the U.S. FDA and FTC.
<b>PACKAGING &amp; RECOMMENDED STORAGE CONDITIONS:</b>	XeroSweet comes in a 25 kg box/bag with poly inner bag. XeroSweet should be stored in a cool & dry location in ambient conditions, not to exceed 85 degrees Fahrenheit. For long term storage, please keep refrigerated. Shelf life is 36 months when stored under recommended conditions.
<b>REMARKS:</b>	This item is a raw material for commercial use only.

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TECHNICAL DATA (CONT.)

PRODUCT NAME: XeroSweet



PARAMETERS	SPECIFICATIONS	METHODS
XYLITOL	99 – 100%	Internal Method
APPEARANCE	Crystalline Powder	Visual Inspection
COLOR	White	Visual Inspection
LOSS ON DRYING	≤ 5.0%	USP/NF 731
RESIDUE ON IGNITION	≤ 0.2%	USP31<281>
MESH SIZE	20 – 60 mesh	ASTM 136/C136M
pH (20°C)	5.0 – 7.0	AOAC 973.41
METHANOL	≤ 200 ppm	EPA 5021
ETHANOL	≤ 5000 ppm	EPA 5021
TOTAL HEAVY METALS	≤ 10 ppm	AOAC 993.14
LEAD	≤ 0.2 ppm	AOAC 993.14
CADMIUM	≤ 0.2 ppm	AOAC 993.14
ARSENIC	≤ 1 ppm	AOAC 993.14
MERCURY	≤ 1 ppm	AOAC 993.14
TOTAL PLATE COUNT	≤ 1000 cfu/g	US Pharmacopeia Chapter 60
<i>E. COLI</i>	Negative/10g	US Pharmacopeia Chapter 60
COLIFORM	≤ 10 cfu/g	US Pharmacopeia Chapter 60
YEAST & MOLD	≤ 100 cfu/g	US Pharmacopeia Chapter 60
SALMONELLA	Negative/25g	US Pharmacopeia Chapter 60



  
 Thomas J. King  
 Icon Foods, Inc.

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**CERTIFICATE OF ANALYSIS**

PRODUCT NAME: XeroSweet



LOT CODE: 1701 UU YY MM DD BB MANUFACTURE DATE: MM/DD/YYYY BEST BY: MM/DD/YYYY

INGREDIENTS: Xylitol.

ITEMS	STANDARD	RESULTS	TEST METHOD
XYLITOL	99 – 100%	Complies	Internal Method
APPEARANCE	Crystalline Powder	Complies	Visual Inspection
COLOR	White	Complies	Visual Inspection
LOSS ON DRYING	≤ 5.0%	Complies	USP/NF 731
RESIDUE ON IGNITION	≤ 0.2%	Complies	USP31<281>
MESH SIZE	20 – 60 mesh	Complies	ASTM 136/C136M
pH (20°C)	5.0 – 7.0	Complies	AOAC 973.41
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SALMONELLA	Negative/25g	Complies	US Pharmacopeia Chapter 60

Oregon department of agriculture, food safety division establishment #88294  
 FDA food manufacturing facility #xxxxxxx6608

Remarks: This item is a raw material for commercial use only.

Storage: Store in a cool & dry location, not to exceed 85-degree Fahrenheit.  
 For long term storage, please keep refrigerated.

ISSUED BY:

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## COUNTRY OF ORIGIN STATEMENT

Oregon Department of Agriculture, Food Safety Division Establishment #88294

Compliant with JECFA guidelines

This letter is to certify that XeroSweet sold by Icon Foods, Inc. at the Portland, Oregon, USA facility, is manufactured in China.

If you have any questions, please contact Icon Foods Quality Assurance Division at 310-455-9876.

A handwritten signature in blue ink, appearing to read "TJ King".

Thomas J. King  
Icon Foods, Inc.

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**INGREDIENT STATEMENT****PRODUCT INGREDIENT LIST**

PRODUCT NAME: XeroSweet

PRODUCT NUMBER: 1701

**INGREDIENTS    % RANGE COMPOSITION**

INGREDIENTS	% RANGE COMPOSITION
Xylitol	99 – 100%

**MANUFACTURING FACILITY:**

ICON FOODS, INC.

19250 NE PORTAL WAY

PORTLAND, OR 97230

P: 310.455.9876

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## 100G NUTRITIONAL SPECIFICATIONS

PRODUCT NAME: XeroSweet

### NUTRITIONAL FACTS

Calories	250 kcal	
Total Fat	0 g	0%
Saturated Fat	0 g	0%
Trans Fat	0 g	
Cholesterol	0 mg	0%
Sodium	0 mg	0%
Total Carbohydrate	100 g	36%
Dietary Fiber	0 g	0%
Total Sugars	0 g	
Includes 0g Added Sugars		0%
Protein	0 g	
Vitamin D	0 mcg	0%
Calcium	5 mg	0%
Iron	0 mg	0%
Potassium	33 mg	0%

\*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

### CARBOHYDRATES

### AMOUNTS PER 100G

Total Carbohydrate	100g
Dietary Fiber	0.0g
Starch	0.0g
Sugars	0.0g
Sugar Alcohols	100g

### FATS & FATTY ACIDS

### AMOUNTS PER 100G

Total Fat	0.0g
Saturated Fat	0.0g
Monounsaturated Fat	0.0g
Polyunsaturated Fat	0.0g
Total Trans Fatty Acids	0.0g

### PROTEIN & AMINO ACIDS

### AMOUNTS PER 100G

Protein	0.0g
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### CARBOHYDRATES

### AMOUNTS PER 100G

Vitamin A	0.0 IU
Vitamin C	0.0 mg
Vitamin D	0.0 IU
Vitamin E (Alpha Tocopherol)	0.0 mg

### MINERALS

### AMOUNTS PER 100G

Calcium	0.0 mg
Iron	0.0 mg
Potassium	0.0 mg
Sodium	0.0 mg

### OTHER

### AMOUNTS PER 100G

Water	≤ 1.0 g
Ash	≤ 1.0 g

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**SAFETY DATA SHEET**

**PRODUCT NAME:** XeroSweet

**ICON FOODS, INC. – USA | PRODUCT #:** 1701

**CAS REGISTRY NUMBER:** 87-99-0

**OREGON DEPARTMENT OF AGRICULTURE, FOOD & SAFETY DIVISION ESTABLISHMENT #**88294

**FDA FOOD MANUFACTURING FACILITY #**\*\*\*\*\*6608

**COMPLIANT WITH JECFA GUIDLINES**

**IDENTIFICATION:** Commercial Name: XeroSweet  
 Manufacturer: Icon Foods, Inc.

**COMPOSITION:** Xylitol  
 CAS# 87-99-0  
 Risk Phrases: None  
 Safety Phrases 25-26: Not Mandatory

**HAZARDS:** Not classified as dangerous according to directive 67/548/EEC or its amendments.

**FIRST AID MEASURES:** Eye Contact: Wash with water or standard eye wash solution. Seek medical advice if irritation occurs and persists.

Oral Ingestion: Essentially edible in small quantity with bland to bitter sweet aftertaste  
 Skin Contact: Wash with water and mild soap.

**FIRE FIGHTING MEASURES:** Non-combustible and presents no special fire hazard  
 Extinguishing media: N/A  
 Protective Equipment: Standard equipment

**ACCIDENTAL RELEASE MEASURES:** Absorb into an inert material and scrape up. Remove residue by scrubbing with hot water or detergent solution.

**HANDLING & STORAGE:** Store in a cool & dry location in ambient conditions, not to exceed 85 degrees Fahrenheit. For long term storage, please keep refrigerated.

**EXPOSURE & PERSONAL PROTECTION:** In accordance with good industrial practice and handling, use standard eye protection.

**PHYSICAL & CHEMICAL PROPERTIES:**

Physical Form: Crystalline powder	Explosive Properties: --
Color: White	pH (100% Concentrate): --
Odor: --	Oxidizing Properties: --
Boiling Point: --	Vapor Pressure: --
Melting Point: --	Density: --
Viscosity @ 20 degree C: --	Water Solubility: Soluble
Flash Point: --	Other Solubility: In most Basic Food Grade Solvents
Flammability Solid/Gas: --	Partition Coefficient: --
Auto Flammability: --	(Octanol/Water): --
Specific Refractive: --	Explosive Limits: --

**STABILITY & REACTIVITY:** Thermal Decomposition: Stable under normal conditions of use.

**TOXICOLOGICAL DATA:** Oral: Essentially non-toxic and edible in small quantity.  
 Dermal: Expected to be essentially non-toxic.

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**ECOLOGICAL INFORMATION:**

Inhalation: Slight Ethanolic Sting – irritation

Toxic Effects: None

Eye: Very Mild/Minimal – Not a transient Conjunctival Irritant at 10% concentrate in water (Eyetex classification).

**DISPOSAL CONDITIONS:**

Biodegradation: Expected to be ultimately biodegradable.

Fish Toxicity: No Data.

**TRANSPORT INFORMATION:**

UN Number: N/A

UN Name: Not Assigned

IMDG Code/Class: Not Hazardous

IMDG Code Page No: N/A

ICAO/IATA Air Class: Non-Hazardous

ICAO/IATA Air Class Packing Group: N/A

RID/ADR Class: Non-Hazardous

ADNR Class: Non-Hazardous

**REGULATORY INFORMATION:**

Occupational Exposure Limits: N/A

**OTHER INFORMATION:**

Supplementary Dietary/Food Use: FDA GRAS Status within the USA

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**VERSION HISTORY**

VERSION #	DATE	REVISIONS	APPROVAL

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